

Owner<br/>C.H.ODOC. NO.<br/>SOP PYROPHORICREV.<br/>2DATE<br/>12/16/2019DOC. TITLE<br/>SOP FOR PYROPHORIC CHEMICALS

Environmental Health & Safety

## STANDARD OPERATING PROCEDURES (SOP) FOR WORKING WITH PYROPHORIC CHEMICALS AT AMHERST COLLEGE

### **General Information**

Pyrophoric Chemicals are solid, liquid, or gas compounds that, when exposed to air or moisture at or below 54°C (130°F), can spontaneously ignite.

Examples of Pyrophoric chemicals used at Amherst College Laboratories include: sodium hydride, zinc powder, and Grignard reagents. See the "Appendix" page below for a full list of Pyrophoric Chemicals.

Pyrophoric chemicals are often used as catalysts in chemical reactions or as reducing and deprotonating agents in organic chemistry.

Note that Pyrophoric chemicals may also be characterized by other hazards, hence, users of these chemicals may also need to refer to other SOPs that cover other hazards. In addition, each individual chemical's Safety Data Sheet (SDS) should be consulted before they are used.

### **Personal Protective Equipment**

When working with Pyrophoric Chemicals, the following personal protective equipment (PPE) **must** be worn, at a minimum. Depending on the specific chemical, other forms of protection might be required. Consult the SDS for each chemical before use:

Splash goggles

Lab coat (Fire resistant lab coat highly recommended)

Long pants

Close toed shoes

Gloves – Nitrile gloves adequate for accidental contact with small quantities. However, the use of fire resistant Nomex/ Leather Pilot's gloves is highly recommended

### **Safety Devices**

All work with Pyrophoric chemicals must be done in a glove box, vacuum manifold, or any enclosed inert environment. If work must be done in a fume hood, ensure that the hood sash is in the lowest feasible position.





Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. <b>2</b>	DATE 12/16/2019
DOC. TITLE SOP FOR PYR	OPHORIC CHEMICALS		

Environmental Health & Safety

A blast shield may also be employed to provide an additional level of protection in cases where the potential for an explosion or a high thermal reaction exists

Identify the location of all the safety devices in the room before starting your procedure (particularly, the Class D fire extinguisher / Met-L-X, and sand) and familiarize yourself with all the possible means of egress.

### **Specific Health Hazards**

The Permissible Exposure Limits (PEL) for Pyrophoric Chemicals are specific to each individual chemical. Review the SDS before using each chemical.



All Pyrophoric Chemicals are flammable. However, some of these chemicals might also be characterized by additional hazards.

Consult the SDS for more information about a specific chemical

### **Possible Routes of Entry**

Inhalation, eye/skin contact, ingestion

If *any part of your body* comes in contact with Pyrophoric Chemicals, call the Amherst College Emergency phone number 413-542-2111. Also call this number if you begin to feel ill after working with or in the vicinity of Pyrophoric Chemicals

### Inhalation

If inhaled, move to fresh air and get help. if you begin to feel ill during / after working with Pyrophoric Chemicals, Call the Amherst College Police Department (ACDP) at x2111 to report it

Eye contact

Use eyewash to flush eyes with water for at least 15 minutes

Skin Contact

Wash skin with plenty of water for 15 minutes. Use safety shower, if needed.

Ingestion





Environmental Health & Safety

Do not induce vomiting

### **Storage and Special Handling**

Store Pyrophoric chemicals in the original shipping can, if possible

Store in an inert gas atmosphere, such as in a glove box or under appropriate liquid (eg. Oil)

Store away from other flammable materials, oxidizers, heat sources, ignition sources, open flames, strong acids, strong bases, liquid chemicals, water sources, normal atmospheric environments

Do not store on shelf or in a refrigerator/freezer

If you have Pyrophoric chemicals that have expired or that you no longer need, please contact Jason Williams (x2736) for disposal

### Special Handling

Post a sign on the fume hood when a process involving Pyrophoric chemicals is unattended

Remove all other flammable materials in the immediate area when working with Pyrophoric chemicals

Take note of any printed expiration dates on the container label and dispose of them as required. **Many Pyrophoric reagents become unstable or more dangerous with age** 

It is highly recommended that transportation of Pyrophoric materials throughout the building be done in a container with sand

### Spill clean up

Do not attempt to clean up Pyrophoric Chemicals, regardless of the size of the spill

If a spill occurs:

Call Jason Williams (Chemical Hygiene Officer) or The Amherst College emergency number (x2111) to report it.

Alert everyone in the area

Leave the room and close the door behind you

Call Jason Williams (Chemical Hygiene Officer) or The Amherst College emergency number (x2111) to report it.

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE <b>12/16/2019</b>			
DOC. TITLE						
SOP FOR P	SOP FOR PYROPHORIC CHEMICALS					





Environmental Health & Safety

# Owner DOC. NO. REV. DATE C.H.O SOP PYROPHORIC 2 12/16/2019 DOC. TITLE SOP FOR PYROPHORIC CHEMICALS 2

### Disposal

Waste or waste-like Pyrophoric chemicals should not be placed into Satellite Accumulation Areas. Contact the Chemical Hygiene Officer or Environmental Health and Safety as soon as waste or waste-like Pyrophoric chemicals are generated.

Reaction mixtures containing these materials must be completely quenched before being picked up as waste. Consult your Principal Investigator or Chemical Hygiene Officer if you are unsure about quenching procedures

Syringes, "empty" bottles, and all other materials that come in contact with Pyrophoric materials can lead to a fire if not handled appropriately. These materials must also be quenched before being removed from their inert environments.

If you have Pyrophoric Chemicals that you no longer need, contact the Chemical Hygiene officer

### Questions

Contact Jason Williams or Environmental Health and Safety if you have any questions about this SOP or this compound.



Environmental Health & Safety

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE 12/16/2019		
DOC. TITLE					
SOP FOR PYROPHORIC CHEMICALS					

## APPENDIX

### **List of Pyrophoric Chemicals**

### Phase: solid, liquid or gas

Liquids: examples

Alkylaluminum reagents (Neat or in hydrocarbon solvents) (Neat reagents are VERY pyrophoric) Alkyllithium reagents (Typically in hydrocarbon solvents) (Tert-butyllithium is VERY pyrophoric)

Alkenyllithium and Aryllithium reagents (Typically in hydrocarbon solvents)

Alkynyllithium reagents (Typically in hydrocarbon solvents)

Alkylzinc reagents (Neat reagents are pyrophoric)

Boranes (Neat reagents are pyrophoric)

Grignard Reagents (RMgX) (Typically in hydrocarbon solvents)

Partially or fully alkylated derivatives of metal and nonmetal hydrides (diethylaluminium hydride, dichloro(methyl)silane) (Usually in liquid form or in solution.) Alkylated metals (butyllithium, triethylboron, trimethylaluminum) (Usually in liquid form or in solution.) Non-metal alkyls: R3B, R3P, R3As; Tetramethylsilane, Tributylphosphine"

Metal alkyls and aryls, such as RLi, RNa, R3Al, R2Zn

### UCLA

### Solids:

Alkali metals (lithium, sodium, potassium, especially sodium potassium alloy – NaK, and even more dangerous are cesium and rubidium)

Alkylated metal alkoxides or halides (dimethylaluminum chloride, diethylethoxyaluminium)

Finely divided metals (bismuth, calcium, hafnium, iron, magnesium, titanium, uranium, zirconium) Al, Co, Fe, Mg, Mn, Pd, Pt, Ti, Sn, Zn, Zr

Low valent metals (titanium dichloride)

Metal hydrides (potassium hydride, sodium hydride, lithium aluminum hydride, uranium trihydride NaH, LiAlH4)

Nonmetals (white phosphorous)

Metal carbonyls (dicobalt octacarbonyl, nickel carbonyl) Ni(CO)4, Fe(CO)5, Co2(CO)8

Used hydrogenation catalysts, e.g. Raney Ni, are especially hazardous due to adsorbed hydrogen gas Copper fuel cell catalysts, e.g. Cu/ZnO/Al2O3 Methanetellurol (CH3TeH)

Finely divided Iron sulfides (FeS, FeS2, Fe3S4), Potassium sulfide (K2S), Aluminum phosphide (AIP)" UCLA Gases:

Nonmetal hydrides (arsine, boranes, germane, phosphine, silane) (Most of these are actually gases.) B2H6 and other boranes, PH3, AsH3



 Owner
 DOC. NO.
 REV.

 C.H.O
 SOP PYROPHORIC
 2

 DOC. TITLE
 SOP FOR PYROPHORIC CHEMICALS

DATE

12/16/2019

Environmental Health & Safety

### **Index to Pyrophoric Chemicals**

acetic acid bromide acetic acid chloride acetyl bromide acetyl chloride acetyl peroxide aluminum aluminum aminoborohydride aluminum borohydride aluminum borohydride aluminum borohydride mixture aluminum hydride aluminum phosphide aluminum sesquibromide ethylate amyl trichlorosilane anisic acid chloride anisoyl chloride antimony pentachloride antimony triethyl antimony trimethyl arsenic trichloride arsenic triethyl arsenic trimethyl azido thallium barium barium azide barium carbide barium hydride barium peroxide barium sulfide benzene, 1,2-epoxyethyl benzoyl chloride benzyl silane benzyl sodium beryllium beryllium borohydride beryllium hydride bis(ethylamino) siloxene bis-cyclopentadienyl manganese bis-dimethylstibine oxide bismuth



Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE 12/16/2019		
DOC. TITLE					
SOP FOR PYROPHORIC CHEMICALS					

Environmental Health & Safety

bismuth ethyl chloride bis-trifluoromethyl chlorophosphine bis-trifluoromethyl cyanophosphine bis-trifluoromethyl phosphine boron boron arsenotribromide boron chloride tetramer boron tribromide boron triethyl boron trimethyl bromine pentafluoride bromoacetylene bromoethyne bromosilane butadiene butyl boron dichloride butyl boron difluoride butyl lithium cacodyl cacodyl arsine cacodyl chloride cacodyl dioxide cacodyl fluoride cacodyl iodide cacodyl sulfide cadmium cadmium amide cadmium nitride calcium calcium carbide calcium hydride calcium hypochlorite calcium nitride calcium phosphide calcium sulfide carbon disulfide carbon hexachloride carbon trichloride cerium cerium aluminohydride cerium amalgam cerium hydride cerium hydride amalgam



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cerium nitride cerium-indium alloys cesium cesium amide cesium arsenic alloy cesium bismuth alloy cesium hydride cesium oxide cesium phosphide cesium silicide cesium-antimony alloy charcoal chlorine trifluoride chloroacetylene chlorodimethyl arsine chloroethyne chlorosulfonic acid chromium chromium-cobalt alloy chromium monoxide chromyl chloride cobalt cobalt abietate cobalt amalgam cobalt nitride cobaltous resinate cobalt triphosphine copper copper aluminohydride copper hydride cupric phosphide decaborane deuterium diacetylene diamidophosphorous acid diazirine diborane dibromo borine phosphine dibutyl boron chloride dibutyl chloroborine dibutyl magnesium di-chloroacetylene diethoxy siloxene

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE <b>12/16/2019</b>	
DOC. TITLE				
SOP FOR PYROPHORIC CHEMICALS				



Environmental Health & Safety

diethyl aluminum bromide diethyl aluminum chloride diethyl aluminum hydride diethyl arsine diethyl beryllium diethyl bismuth chloride diethyl boron chloride diethyl cadmium diethyl dichlorosilane diethyldiethyl amino-3-propyl alumine diethyl 4-ethoxybutylamine diethyl phosphine 1,2-diethyl tetraiodo dialumene diethyl zinc difluorourea digermane dihydrohexaborane diisobutyl aluminum chloride diisobutyl aluminum hydride diisopropylberyllium dimethyl allyl arsine dimethyl arsine dimethyl beryllium dimethyl cadmium dimethylchloroarsine dimethyl dichlorosilane dimethyl dimethyl phosphoramidate dimethyl magnesium dimethyl manganese dimethyl phosphine di- n -propyl zinc di- n -propylaluminum hydride diphosphine dipotassium aci -nitroacetate dipropyl chloroborine disilane disilyamino diborane disilyamino dichloroborine disulfur dinitride divanadium dodecacarbonyl divinyl zinc ethanoyl bromide ethanoyl chloride

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE <b>12/16/2019</b>		
DOC. TITLE					
SOP FOR PYROPHORIC CHEMICALS					



Environmental Health & Safety

ethylaluminum dichloride ethyl aluminum sesquichloride ethyl boron dichloride ethyl dichloroalumine 2-ethylhexaldehyde ethyl lithium ethyl methyl arsine ethyl nitrite ethyl pentaborane ethyl sodium ethyl trichlorosilane europium ferrous oxide gallium hydride germanium hydride germanium tetrahydride hafnium hafnium borohydride HEF-2 hexaamminecalcium hexaborane hexachloroethane mixture hydrogen phosphide indium monoxide iron iron amalgam iron hydroxide iron pentacarbonyl iron sulfide isobutyl titanium trichloride isopropylaluminum lanthanum-antimony alloy lead lead imide lithium lithium aluminum deuteride lithium aluminum hydride lithium aluminum tri- tert -butoxyhydride lithium amide lithium borohydride lithium dimethylamide lithium hydride lithium hypochlorite

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. <b>2</b>	DATE 12/16/2019	
DOC. TITLE SOP FOR PYROPHORIC CHEMICALS				



Environmental Health & Safety

lithium phosphide lithium phosphorus alloy lithium silicide lithium tetramethyl borate magnesium magnesium cyanide magnesium diamide magnesium diethyl magnesium diphenyl magnesium hydride magnesium phosphide manganese manganese aluminohydride manganese heptoxide manganese-bismuth alloy methyl aluminum sesquibromide methyl aluminum sesquichloride N-methyl N,N-bis(diethylborinic)imide methyl copper methylene dilithium methylene magnesium methylethyliodoarsine methyl lithium methyl phosphine methyl sodium methyl trichlorosilane (methyl sily)amino diborane molybdenum molybdenum dioxide molybdenum trioxide monochlorodiborane monomethylhydrazine nickel nickel carbonyl nickel-iron alloy nickel lanthanum nitrosilane nitroso chloride of  $\alpha$  -methylstyrene p -nitrosophenol O,O-dimethyl thiophosphoryl chloride oleum oxodisilane oxosilane

Owner	DOC. NO.	REV. 2	DATE		
C.H.O	SOP PYROPHORIC		12/16/2019		
DOC. TITLE SOP FOR PYR					



Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE 12/16/2019		
DOC. TITLE					
SOP FOR PYROPHORIC CHEMICALS					

Environmental Health & Safety

pentaborane pentamethyl aluminum hydride pentamethyl dialumene perchloroethane phenyl cacodyl phenyl cyclotetramethylene borine phenyldiazosulfide phenyl dicyclopentadienylvanadium phenyldimethyl antimony phenyl lithium phenyloxiran phenylsilver phosphine phosphorus phosphorus oxychloride phosphorus pentachloride phosphorus pentasulfide phosphorus sesquisulfide phosphorus trichloride phosphorus trioxide plutonium plutonium hydride potassium potassium-antimony alloy potassium arsenic alloy potassium carbide potassium carbonyl potassium chlorate potassium graphite potassium hydride potassium nitride potassium nitromethane potassium peroxide potassium phosphide potassium-phosphorus alloy potassium silicide potassium sulfide n -propyl lithium propyl silane prosiloxane 3-pyridine-diazonium fluoroborate pyridinium perchlorate rosin



Environmental Health & Safety

rubidium rubidium-antimony alloy rubidium-arsenic alloy rubidium-bismuth alloy rubidium hydride rubidium phosphide rubidium silicide silane silicocyn silicon silicon carbide silicon hexachloride silicon hydride silicon monoxide siloxane silver silyl phosphine sodium sodium acetate sodium aluminum hydride sodium amalgam sodium amide sodium carbide sodium carbonyl sodium hydrazide sodium hydride sodium hydrosulfite sodium hydroxylamine sodium hypochlorite sodium lead alloy sodium methylate sodium nitromethane sodium phosphamide sodium phosphide sodium silicide sodium sulfide sodium-potassium alloy stannic phosphide stearic acid strontium strontium azide strontium hydride styrene oxide

Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE 12/16/2019	
DOC. TITLE				
SOP FOR PYROPHORIC CHEMICALS				



Environmental Health & Safety

sulfur sulfur trioxide sulfuryl chloride tetraborane tetrabromosilane tetrabutyl diborinyl oxyethane tetrachlorodiborane 1,1,2,2-tetramethyl dialumene tetramethyl diarsine tetramethyl diarsine tetramethyl diborane tetramethyl diborane tetramethyl digalline tetramethyl distibine tetramethyl silane tetramethyldiarsyl tetraphenyl diarsine thiophosphoryl fluoride thorium thorium hydride thorium nitride thorium oxysulfide thorium silver alloy tin tin tetrachloride titanium boride titanium carbide titanium dibromide titanium dichloride titanium diiodide titanium monoxide titanium tetrachloride titanium trichloride triazido borine tribromo borine arsine tribromosilane tributyl phosphine tri-chloroacetylene trichlorosilane trichlorotrimethylborazole tridecanal tridecyl aldehyde triethyl alumine diethyl ether

Owner	DOC. NO.	REV. 2	DATE	
C.H.O	SOP PYROPHORIC		12/16/2019	
DOC. TITLE SOP FOR PYROPHORIC CHEMICALS				



Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE <b>12/16/2019</b>			
DOC. TITLE						
SOP FOR	SOP FOR PYROPHORIC CHEMICALS					

Environmental Health & Safety

triethyl aluminum triethyl aluminum etherate triethyl aluminum triethyl boron triethyl antimony sulfate triethyl bismuth triethyl borine triethyl diborane 1,1,3-triethyl ethoxy diphosphinyl oxide triethyl gallium triethyl indium triethyl stibine triethyl tellurium 1,1,1-triethyl trichlorodialumene trifluoromethyl phosphine trigermane tri-iso-butylaluminum trimethyl alumine dimethyl ether trimethyl alumine diethyl ether trimethyl aluminum trimethyl aluminum bromide trimethyl aluminum dimethyl ether complex trimethyl aluminum hydride trimethyl antimony sulfate trimethyl arsine trimethyl bismuth trimethyl borine trimethyl boron trimethyl chlorosilane 1,1,2-trimethyl dialumene 1,1,2-trimethyl diborane trimethyl gallium trimethyl indium trimethyl phosphine trimethyl thallium trimethylbismuthine tri- n -butylaluminum tri- n -butylborane triphenyl aluminum triphenyl tungsten-tris(phenyl lithium)-tris(diethyl ether) tripropyl antimony tripropyl boron tripropyl indium tripropylaluminum



	Owner C.H.O	DOC. NO. SOP PYROPHORIC	REV. 2	DATE 12/16/2019
	DOC. TITLE SOP FOR PYROPHORIC CHEMICALS			

Environmental Health & Safety

tripropylaluminum 1,1,1-trimethyl tribromo dialumene trisilane trisilicylamine trisilyl arsine trisilyl phosphine trisilylamine tris-trifluoromethyl phosphine tris(trimethyl silyl) phosphine trisulfur dinitrogen dioxide tritium trivinyl bismuth trivinyl stibine tungsten unsymmetrical dimethyl hydrazine uranium uranium-bismuth alloy uranium borohydride uranium carbide uranium hydride uranium hydride uranium monocarbide uranium nitride uranium oxide vanadium sesquioxide vanadyl chloride vinyl trichlorosilane vinylmethyl tetrazole triborane zinc zinc dimethyl zinc isoamyl zinc isobutyl zirconium zirconium borohydride zirconium carbide zirconium carbonitride zirconium dibromide